

CMBUILDZ Secondary Downpipes Installation

Kia Stinger / Genesis G70 3.3TT

Bolt-on secondary downpipe guide based on KJT/CMBUILDZ product information and the CMBUILDZ install video.

[KJT PRODUCT PAGE: CMBUILDZ 3.3TT Free-Flow Secondary Downpipes](#)

KJT Product Reference

CMBUILDZ Secondary Downpipes

Product image and purchase link from the Kim Jong Tuned website.



[Open KJT product page](#)

KJT URL:

<https://www.kimjongtunedperformance.com/product-page/cmbuildz-kia-stinger-g70-3-3tt-free-flow-stainless-steel-secondary-downpipes>

Added from KJT site only

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Guide rule

Exact factory torque values are included only when the source material supports them. Product-specific settings remain tied to the manufacturer. Where the public source does not expose an exact value, verify by VIN in KGIS or Genesis TechInfo.

1. Product and fitment

- CMBUILDZ 2.5-inch 304 stainless secondary downpipes replace the factory secondary catalytic sections.
- KJT/CMBUILDZ state the support brackets attach on AWD cars. The pipes still fit RWD cars, but the support bracket has no factory mounting location.
- The product is listed for competition/off-road use where required by law.

Work on a cold exhaust and support sections before removing final flange hardware.

2. Tools and materials

- Lift or floor jack with rated stands and wheel chocks.
- Metric socket set, deep sockets, extensions, swivel/wobble joint and breaker bar.
- Penetrating oil, torque wrench and exhaust hanger lubricant.
- Replacement gaskets/hardware if damaged or supplied by the kit.

3. Removal and installation

1. Allow the exhaust to cool fully. Raise and support the car on approved points.
2. Inspect the secondary pipe path and photograph bracket/flange orientation.
3. Apply penetrant to flange hardware and allow time to soak.
4. Support the secondary pipe before removing the final fasteners.
5. Remove rear connection hardware to the cat-back or mid-pipe section.
6. Remove the front two-bolt flange hardware from the factory secondary catalytic section.
7. On AWD, remove the factory support-bracket fasteners. On RWD, note the CMBUILDZ bracket has no factory mounting point.
8. Lower and remove the factory secondary pipe without levering against O2 wiring, heat shields or driveshaft.
9. Compare left/right replacement pipes to the removed parts and identify orientation.
10. Install each CMBUILDZ pipe loosely at both flanges first.
11. Install the AWD support bracket loosely if applicable.
12. Align the exhaust so the pipes are not preloaded against the body, brace, heat shields or drivetrain.
13. Tighten flange and bracket hardware to the current OEM or manufacturer specification.
14. Start the engine and check both flanges for exhaust leaks. Recheck after a full heat cycle.

CMBUILDZ has a dedicated install/test video for these secondary downpipes. Use it for real under-car orientation.

Sources and verification

KJT product page

Product construction, AWD/RWD bracket note and fitment.

<https://www.kimjongtunedperformance.com/product-page/cmbuildz-kia-stinger-g70-3-3tt-free-flow-stainless-steel-secondary-downpipes>

CMBUILDZ product page

Manufacturer product details.

<https://cmbuildz.com/products/cmbuildz-kia-stinger-g70-3-3tt-free-flow-stainless-steel-secondary-downpipes>

CMBUILDZ installation video

Real under-car installation and test video.

<https://www.youtube.com/watch?v=odK3ioDyf4k>